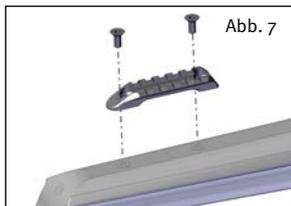


Accessory rail



Mount

Position the accessory rail and fix it with the M5 screws.

Dismount

Remove the M5 screws and remove the accessory rail.

STEYR MANNLICHER Carbon	
Standard Caliber*	308 Win., 6,5 Creedmoor, 30-06 Spring., 270 Win.
Magnum Caliber*	300 Win. Mag., 338 Lapua Mag.
Overall length of rifle	
Standard Caliber	
Barrel 508 mm / barrel 20"	1066 mm
Barrel 558 mm / barrel 22"	1116 mm
Barrel 635 mm / barrel 25"	1187 mm
Magnum Caliber	
Barrel 635 mm / barrel 25"	1197 mm
Barrel 650 mm / barrel 25,6"	1220 mm
Overall height (with sights)	169 mm
Overall width	83 mm
Barrel length	
Standard Caliber	508 mm / barrel 20" 558 mm / barrel 22" 635 mm / barrel 25"
Magnum Caliber	635 mm / barrel 25" 650 mm / barrel 25,6"
Total weight	
Standard Caliber	Ca 3,1 kg
Magnum Caliber	Ca 3,5 kg

INSTRUCTIONS FOR USE

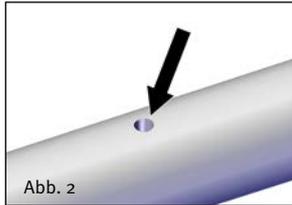
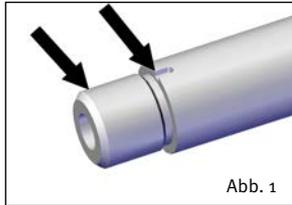
STEYR MANNLICHER CARBON



**Important -
Read before use!**



Mount / dismount FlexSight



Note:

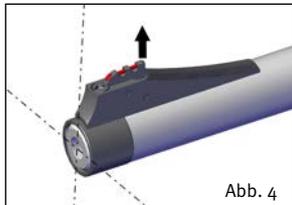
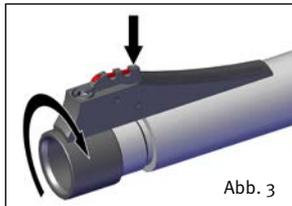
Not every rifle is designed to mount the FlexSight.

In order to mount the FlexSight, the barrel must have a Muzzlethread with slot for mounting the front sight and an M4 threaded hole for mounting the rear sight.

Note:

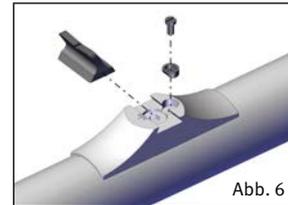
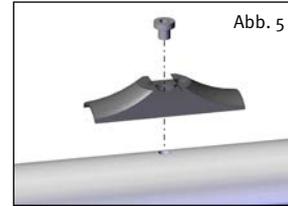
If the front and the rear sight are not mounted, a threaded nut and a grub screw are used to protect the threads.

Mount



Front sight

1. Screw the front sight assembly onto the barrel.
2. Hold the front sight pushed in while screwing the front sight assembly onto the barrel completely.
3. Then turn back the front sight assembly until the locking piece locks in the slot in the barrel.



Rear sight

1. Position the rear sight base on the barrel so that it matches with the M4 threaded hole.
2. Fix the rear sight base with the M4 screw. Secure the screw with Loctite® Type 243.
3. Position the rear sight in the rear sight base.
4. Position the clamping sleeve and fix the rear sight with the screw.

Dismount

Front sight

Push in the front sight and screw off the front sight assembly from the barrel.

Rear sight

1. Loosen the screw.
2. Slide the rear sight out sideways.
3. Unscrew the M4 screw from the barrel with the screwdriver.
4. Remove the rear sight base from the barrel.